



## Natural rubber-based pressure sensitive adhesive as a drug carrier

Napaphol Puyathorn<sup>a</sup>, Sasiprapa Limsirilak<sup>b</sup>, Wiwat Pichayakorn<sup>c</sup>, Ekwipoo Kalkornsurapranee<sup>d</sup>, Thawatchai Phaechamud<sup>a,e,f,\*</sup>

<sup>a</sup> Program of Pharmaceutical Engineering, Faculty of Pharmacy, Silpakorn University, Nakhon Pathom 73000, Thailand

<sup>b</sup> Faculty of Pharmacy, Siam University, Bangkok 10160, Thailand

<sup>c</sup> Department of Pharmaceutical Technology, Faculty of Pharmaceutical Sciences, Prince of Songkla University, Songkhla 90110, Thailand

<sup>d</sup> Division of Physical Science, Faculty of Science, Prince of Songkla University, Songkhla 90110, Thailand

<sup>e</sup> Department of Pharmaceutical Technology, Faculty of Pharmacy, Silpakorn University, Nakhon Pathom 73000, Thailand

<sup>f</sup> Natural Bioactive and Material for Health Promotion and Drug Delivery System Group, Faculty of Pharmacy, Silpakorn University, Nakhon Pathom 73000, Thailand

### ARTICLE INFO

#### Article history:

Available online 26 October 2022

#### Keywords:

Natural rubber  
Pressure-sensitive adhesive  
Transdermal patch  
Propranolol  
Ibuprofen

### ABSTRACT

Natural rubber (NR) has been utilized in several products from its interesting unique properties. This study aimed to develop the pressure-sensitive adhesives (PSA) as the transdermal patches from NR by two-roll mill kneading technique. Hydroxyethyl cellulose (HEC) was blended as a tackifier agent. The propranolol HCl and ibuprofen at different parts per hundred of rubber (phr) were loaded into this developed PSA. The appearance, thickness, crystallinity, contact angle, water sorption and erosion, adhesion, and *in vitro* drug permeation of these patches were evaluated. The thickness of all patches was in the range of 0.46–1.07 mm. The drug-loaded patches showed diverse unique topographies depended on both type and amount of drug incorporation. From powder X-ray diffraction analysis, the plain NR-PSA showed the amorphous structure, while the halo pattern inserted with sharp drug peaks were observed on drug-loaded PSA. The contact angle of all samples was in the range of 80–90° indicating their hydrophobic surface. However, they displayed an increased % water sorption with the time of soaking. The 2–4 N adhesion force was evident for all fabricated drug-loaded PSAs. The propranolol HCl permeated from PSA notably lower than ibuprofen. The residual of the drugs in patches was about 85–90 %. These results provided the basic physicochemical properties for the further development of PSA as the transdermal patch.

[copyright information to be updated in production process]

© 2023 The Authors. Published by Elsevier Ltd. This is an open access article under the CC BY-NC-ND license (<https://creativecommons.org/licenses/by-nc-nd/4.0>). Selection and peer-review under responsibility of the scientific committee of the Conference on Advanced Materials in Environment, Energy and Health Applications.

### 1. Introduction

Natural rubber (NR) has been widely used in electronic, automotive, sport, household, and medical applications because of its various unique outstanding properties including highly elastic, high strength and tack, rolling resistance, hydrophobicity, low gas permeability, etc. [1,2]. However, NR itself is not sufficient to offer the required adhesion and tack for the specific application. The tackifier blending as the pressure-sensitive adhesives (PSAs) at proper specific blend ratios can improve NR properties. PSA is defined as a solvent-free viscoelastic material that remains

permanently of tackiness at room temperature [2]. Therefore, PSA could be applied in several products, including transdermal patches. PSA supports the adhesion of the patch to the skin; furthermore, it performs as a matrix for controlled release of the drug and other active compounds [3]. Transdermal patches are comfortable to be used efficiently for controlled drug delivery as the non-invasive route since they can minimize the side effects, improve patient compliance and bioavailability [4].

Hydroxyethyl cellulose (HEC) is an aqueous-soluble non-ionic polymer widely used as a binder, film former, thickener, tackifier, dispersion stabilizer, extender and slumping reducer in pharmaceutical formulations [5]. It is also used as a tackifier in NR formulated PSA [6–9]. Propranolol HCl is a weak basic, nonselective  $\beta$ -adrenergic blocking agent ( $\beta$ -blocker) used as first-line therapy for hypertension in patients with stable ischemic heart disease/

\* Corresponding author at: Program of Pharmaceutical Engineering, Faculty of Pharmacy, Silpakorn University, Nakhon Pathom 73000, Thailand.

E-mail address: [phaechamud\\_t@su.ac.th](mailto:phaechamud_t@su.ac.th) (T. Phaechamud).